



# 广州市好印新材料科技有限公司

Guangzhou Haoyin New Material Technology Co., Ltd.

## QA01 Series PU Heat Transfer Vinyl

### APPROVAL PAGE

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## QA01 Series PU Heat Transfer Vinyl

TDS--Product Application Information

### I. Product Features & Applications

- 1、 Benefits: Low-cost rapid pattern customization, suitable for mass production line manufacturing, soft and comfortable texture, washable and wear-resistant, environmentally safe and odorless;
- 2、 Characteristics: Eco-friendly PU material with release film design, washable, soft and highly elastic. Available in various colors; refer to factory product codes and color charts for details;
- 3、 Advantages: Features release base material with anti-stick back coating for easy peeling from substrate and stackability. Stable and moderate release force between release film and color layer. No re-tack effect after waste removal. Easy to cut (smooth edges without burrs), easy to weed (minimal difference in release force before and after heat pressing).
- 4、 Applications: Primarily used for garments, footwear, headwear, bags, and luggage. Suitable for pure cotton, light-colored synthetic fabrics, and blended materials. Ideal for frequently stretched fabric applications (sportswear, swimwear, bodysuits, etc.). Compatible with vinyl cutters or cold blade tools. Suitable for large patterns and fine line patterns (>3mm).
- 5、 Limitations: Not suitable for rough surfaces (coarse linen, suede leather), special coatings (waterproof coated fabrics), or dark fabrics containing disperse dyes (without anti-sublimation function). Not suitable for laser cutting.

### II. Technical Parameters

Item	Method/Equipment	Unit	Standard Value	
Thickness	Digital Thickness Gauge	μm	80~140	
Color Difference	Handheld Spectrodensitometer	/	$\Delta E \leq 4$	
Abrasion Resistance	Print Ink Rub Tester	%	$\geq 80$	
Tensile Properties	Tensile Strength	Electronic Universal Testing Machine	MPa	> 8
	Elongation at Break	Electronic Universal Testing Machine	%	> 600
	Elastic Modulus	Electronic Universal Testing Machine	MPa	> 20
Washing①	4A Standard (50°C water, ~60 min/cycle)	/	+++	
Release Force (Before Heat Press)	internal	N/inch	0.5~3.5	
Release Force (After Heat Press)②	internal	N/inch	0.2~3.5	

Notes:①One 4A wash cycle is equivalent to approximately 10 regular home washes. Three or more 4A wash cycles = (+++); one 4A wash cycle = (+).

②Heat press parameters: Temperature 150 - 160° C × Time 10 - 15 s × Pressure 0.3 MPa. Test release force after 24 hours at room temperature following heat transfer to fabric.

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### III. Specifications & Packaging

50 cm × 25 m. Other custom specifications available upon request.

### IV. Storage & Shelf Life

- 1、 Store in a cool, dry place away from direct sunlight. Avoid high temperatures (above 40° C) and high humidity (above 70% RH).
- 2、 Prevent contact with sharp objects. Reseal unused portions after opening.
- 3、 Shelf life: 12 months under proper packaging and storage conditions. Verify product performance after expiration date before use.

### V. Precautions

- 1、 Product data provided for reference only. Users should conduct thorough validation and evaluation of product suitability for specific applications (purpose and conditions) prior to use.
- 2、 For processes, materials, or equipment outside the specified product scope, preliminary testing or consultation with our sales team is recommended to ensure application compatibility.
- 3、 This product disclaimer excludes liability for any incidental or consequential damages.